



## MAINTENANCE & CARE

*Congratulations! Your RV has LAMILUX SUNSATI<sup>®</sup>ON<sup>®</sup> Fiberglass Siding - the best weathering exterior finish in the world!*

In general, we recommend to have your LAMILUX SUNSATI<sup>®</sup>ON<sup>®</sup> product cleaned or maintained by professionals, unless you have experience in this field.



#### General recommendations for cleaning and waxing:

- We recommend to clean the LAMILUX SUNSATION® surface once a month with warm (not hot!) water, usual car wash shampoo and a clean cloth/sponge (not abrasive!). After soaping, rinse off with clean water.
- If possible, the cleaning should be done in the shade instead of directly exposed to the sunlight.
- LAMILUX SUNSATION® is the most UV-resistant Fiberglass siding material in the world. To protect the surface even better from dirt and water stains, we recommend regular waxing as done on automotive painting.

#### General recommendations for polishing:

Polishing smooths out fine surface scratches. Using a polishing machine, adjust the motor speed between 1000 and maximum 1800 rpm. An orbital buffer makes the job easier.

- Apply a small amount of polishing paste on the buff and spread the paste without the motor switched on over an area of approx. 20" x 20".
- Start at the lowest rpm and distribute further.
- Keep the surface wet – in case of too high motor speed and dry surface, the surface can get very hot and is sanded down quickly!
- Take care of an even distribution of polishing paste and a consistent force on the machine.
- Clean the surface after having finished.
- Polishing is fine grinding of the surface. Therefore, the risk of damage is high.

## CLEANING INSTRUCTIONS:

### OVERVIEW

Clean your Lamilux Fiberglass siding regularly to avoid dirt deposits. Cleaning should be done at moderate temperatures up to 120 °F and the cleaned surface should then be thoroughly rinsed with sufficient cold water to completely remove the cleaning agent.

### CLEANING AGENTS

For cleaning Fiberglass siding, we recommend neutral cleaning agents or tenside cleaners as highly diluted solutions in water. External influences such as temperature, exposure time, concentration, rinsing, composition, UV light, and mechanical load have a significant effect on chemical resistance. Every cleaning agent should be tested on a small area before cleaning the entire surface.

### CLEANING UTENSILS

LAMILUX Fiberglass siding can best be cleaned with a soft sponge, a clean cloth or a soft brush. Scrubbing agents and abrasive cleaning utensils such as scrubbing pads, steel wool, etc. are not suitable for cleaning.

### CLEANING OF HEAVY SOILING

In certain cases, (highly) acidic cleaning agents, basic cleaning agents (with a pH above approx. 9), oxidizing cleaning agents or those with active chlorine are conditionally suitable. Using any specialty cleaner, follow the manufacturer's instructions.

### CLEANING WITH HIGH PRESSURE WASHER

When using a high pressure cleaner, following points should be considered:

- Minimum distance between cleaning gun and surface: 12"
- Maximum pressure: 1.800 psi
- Maximum temperature: 120 °F

**By regularly taking care of your LAMILUX SUNSATION® product, you are going to enjoy the smooth and shiny surface for a long time!**



The aforementioned recommendations and information provided in this document are given in good faith and are based on state-of-the-art technology. The aforementioned recommendations do not represent a guarantee of specific product characteristics. The processor assumes full responsibility for the surface quality after cleaning and maintenance.